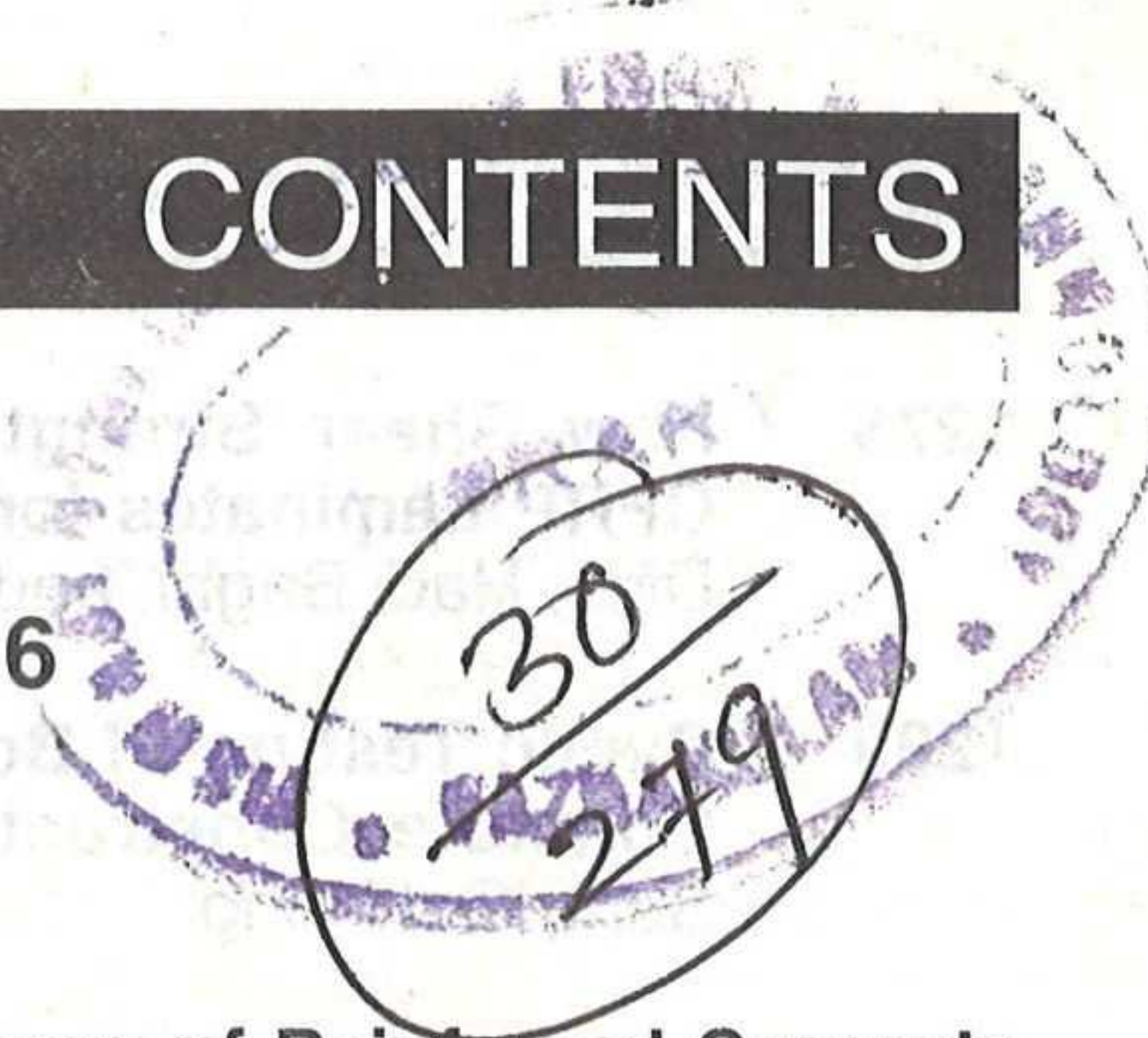


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ON COVER: 113-S117, p. 1373, Fig. 5—Orientation-based failure modes: (a) G135 series; (b) G90 series; (c) G45 series; and (d) S series.

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